



STÄRKE KLEBER[®]

COLD PASTING GUM MAKING MANUAL

SAFETY FIRST! | Wear protective gloves, eyewear, and a mask during mixing.

1



ADD 120 LTR WATER
(Initial Base)

2



ADD 19 KG GUM POWDER
STIR FOR 5 MIN

3



ADD 2 KG CAUSTIC
STIR FOR 5-10 MIN
(Active Mixing)

4



ADD 60 LTR WATER
(Final Dilution)
STIR FOR 2-3 MIN



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